

Work Order ID 55746

PRELIMINARY ISSUE

January 29, 2010 8:23:50 AM

Page 1

Item ID: D4048-042

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Lug Assembly, RH

Start Date: 1/29/10 Start Qty: 1.00

Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4048

PA1 P03

100

0.00

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG D4048

110

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

()

QC APPROVAL

1  
for test only.

1/10-01-29

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Packaging

Memo

0.00

Packaging

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Item ID: D4048-042

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Lug Assembly, RH

Start Date: 1/29/10 Start Qty: 1.00

Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

POSITIVE RECALL  
EFFECTIVE 10-29-09  
RELEASEDTH           
DATE         

U 10-02-08

# Picklist Print

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Work Order ID: 55746

Parent Item: D4048-042

Parent Item Name: Mounting Lug Assembly, RH

Comments:

Start Date: 1/29/10

Required Date: 1/29/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-14A

Purchased

No

Each

417.0000

2.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

417

113359

417

AN960JD416

Purchased

No

Each

0.0000

2.0000



Washer

NAS 1149D04631

Q6 017

M113288

D4048-1

Manufactured

No

Each

2.0000

1.0000



Mounting Lug

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST468

2

55388

2

D4048-4

Manufactured

No

Each

0.0000

1.0000



Mounting Lug

(NOT PULLED)

D4048-9

Manufactured

No

Each

0.0000

4.0000



Bushing

B55693

4

ES 10/01/29

2  
ES 10/01/29

ES 10/01/29

ES 10/01/29

# Picklist Print

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Work Order ID: 55746



Parent Item: D4048-042



Parent Item Name: Mounting Lug Assembly, RH

Start Date: 1/29/10

Required Date: 1/29/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L4 Purchased

No

Each

3,046.000

2.0000



Nut

*JS 10/01/29*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

3046

102552

6

104248

6

110507

184

111827

1850

113422

1000

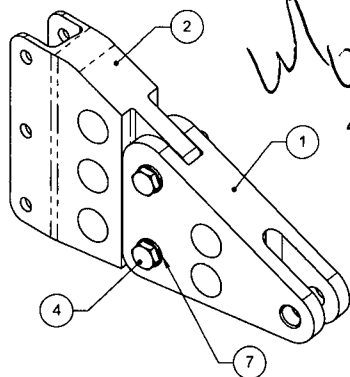
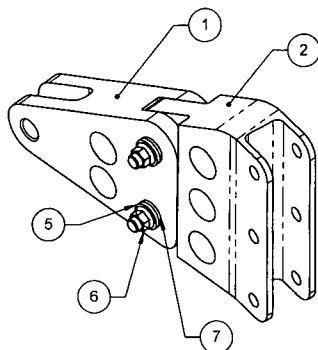
15924

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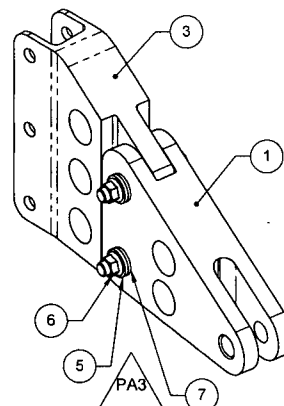
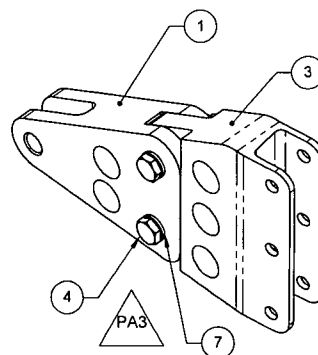
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Shop Packet Print

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**D4048-041 MOUNTING LUG ASSY (SHOWN)**



**D4048-042 MOUNTING LUG ASSY (SHOWN)**

ITEM	QTY -041	QTY -042	P/N	Description
	X		D4048-041	MOUNTING LUG ASSY
		X	D4048-042	MOUNTING LUG ASSY
1	1	1	D4048-1	MOUNTING LUG
2	1		D4048-3	MOUNTING LUG
3		1	D4048-4	MOUNTING LUG
4	2	2	AN4-14A	BOLT
5	2	2	AN960JD416	WASHER
6	2	2	MS21042L4	NUT
7	4	4	D4048-9	BUSHING

**PRELIMINARY ISSUE**

~~10.01.18~~

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4048-041/-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4048-041/-042: 1.16 lbs
- 8) TORQUE AN4 BOLTS TO 50-70 in-lbs (5.6-7.9 Nm)

PA3	CORRECT TYPO & ADD DIMENSIONS (ZN C4-1, A4-1, D7-2, D5-2, B5-2, A8-2, D7-3, D6-3, D4-3, A8-3, D7-4, C7-4, D4-4, A8-4, D7-5, D4-5, C5-5, A8-5, D7-6, D4-6, C5-6, D2-6, A8-6, D7-7, D4-7, C5-7, C2-7, C3-7, B2-7, C8-7, A8-7, D7-8, D3-8, C5-8, C2-8, C1-8, C8-8, A8-8, C3-8, B4-8)	RF	10.01.18
PA2	NEW ISSUE	RF	09.12.22
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4048	SHEET 1 OF 9
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG ASSY	NTS
DATE	10.01.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	